

MS/Standard application tools

When proprietary crimp contacts are employed rather than the standard MS approved solder contacts, the following application tools are recommended for use. There is a possibility of additional crimping tools other than those included being available at present or in the future for this specific application.

Complete instructions for providing reliable crimped wire to contact terminations and inserting proprietary crimp contacts in MS/Standard series connectors are available in publication L-757.

TOOLING CHART

Crimping Tool	Positioner/ Turret	Contact Size	Contact Style	Insertion Tool	Removal Tool
M22520/1-01	*	16	Pin & Socket	11-7345	11-8250 Kit
M22520/1-01	*	12	Pin & Socket	11-7082	11-8250 Kit
**	**	8	Pin & Socket	11-8220	11-8250 Kit
**	**	4	Pin & Socket	11-7365-4†	Pin 11-7370-4† Socket 11-7674-2†
**	**	0	Pin & Socket	11-7365-5†	Pin 11-7370-5† Socket 11-7674-3†

* Use Daniels Turret TH29-1 or Astro Tool Co. Turret 616266.

** For appropriate crimp tool and positioner refer to Pico Crimping Tool Co.

† Tool used with Arbor press 11-7364.